

Work Order ID 51210

August 10, 2009 1:52:59 PM



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Item ID: D3033-1

Revision ID: A1

Item Name: Seat Track

Start Date: 8/10/09 Start Qty: 1.00

Accept



Setup Start



Required Date: 8/12/09 Req'd Qty: 1.00



Cust Item ID:



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 09-08-10 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3033 | Rev A1 |

100



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

I-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033-1 Ensure
cut is started at correct place per drwg. Batch: _____ 2-Deburr

SP 09.08.10

110



QC5- Inspect part completeness to step on W/O

0.00

⇒ Salo 10

QC

Quality Control

120



Chemical Conversion Coat per QSI005 4.1

0.00

=

09-08-11

HandFinish

Hand Finishing

Memo

0.00

(X) f

(X)

SH

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 51210

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Item ID: D3033-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Seat Track

Start Date: 8/10/09 Start Qty: 1.00



Cust Item ID:

Required Date: 8/12/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

130



QC

Quality Control

Operation Description

QC3- Inspect Part Finish

Set Up/ Run Hours

0.00

2) 8/10/11

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

(X) f

140



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

0.00

9/8/11 R Sp

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/06/11

MF 09-08-11 A

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

August 10, 2009 1:52:58 PM

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Work Order ID: 51210



Parent Item: D3033-1RevA1



Parent Item Name: Seat Track

Start Date: 8/10/09

Required Date: 8/12/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3033-144RevA1 | | Manufactured | No | | | 100 | Each | 24.0100 | 1.5895 | | | |

Seat Track

| | <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|--|------------------|----------------|-----------------|
| | <u>Location</u> | | |
| | Main Warehouse | | |
| | ST | 24.01 | |
| | 30209 | 21.07 | |
| | 30887 | 2.94 | |
| | | | 18 |
| | | | SP 09.08.10. |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

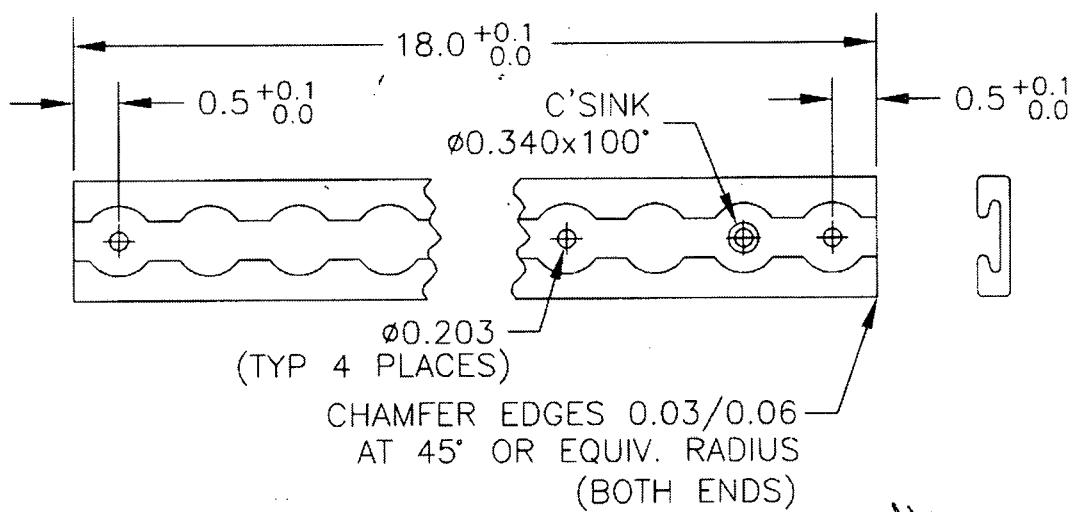
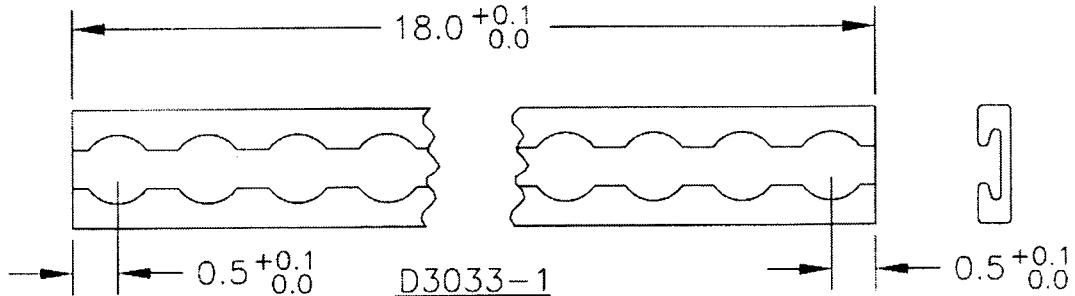
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
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NOTE: Date & initial all entries



| | | |
|----------|----------|---|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. D3033 |
| DATE | | REV. A |
| 01.05.18 | | SHEET 1 OF 1 |
| | | SCALE 1:2 |
| A | 01.05.18 | NEW ISSUE |
| A1 | 03.08.25 | NOTE 1 MODIFIED |

SPECIFICATION CONTROL DRAWING



(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLINE, P/N 20276-144-0-0

D3033-144 A1

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30 A1

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